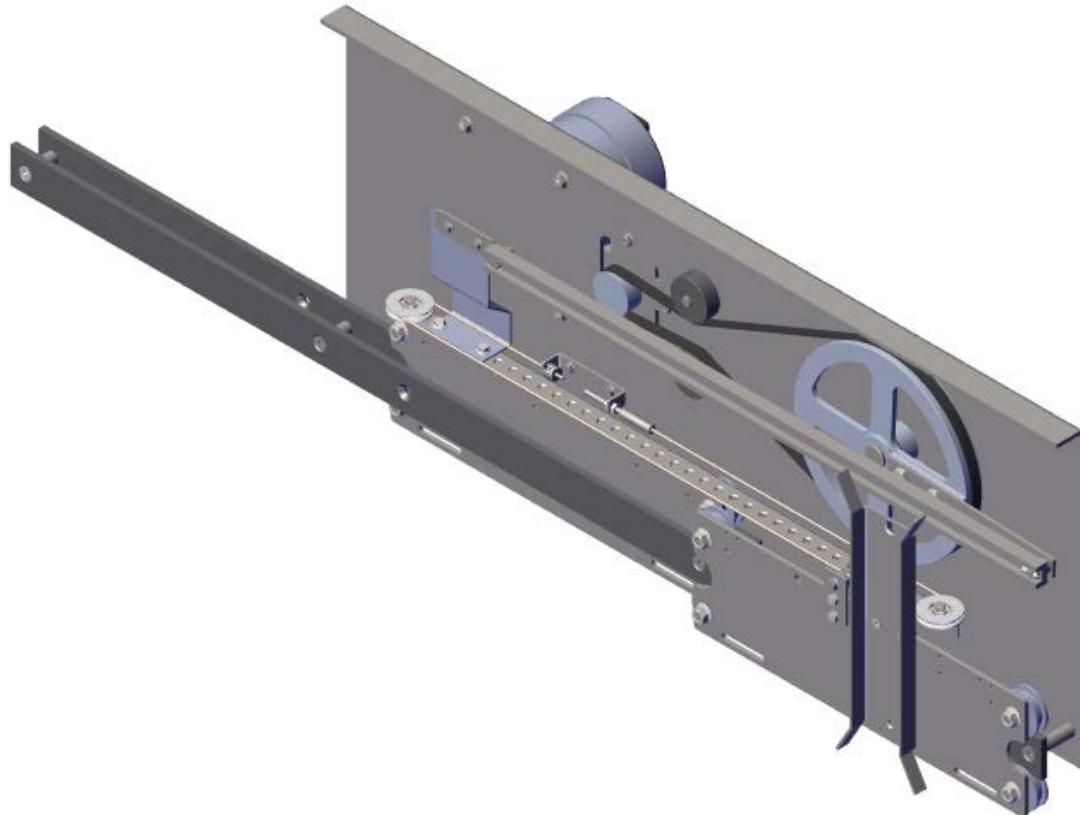


Montageanleitung

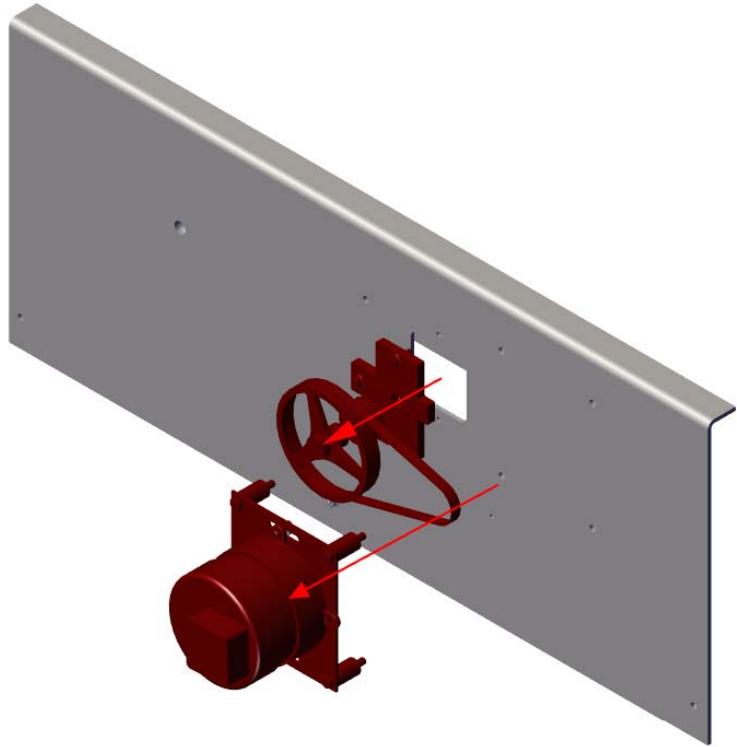
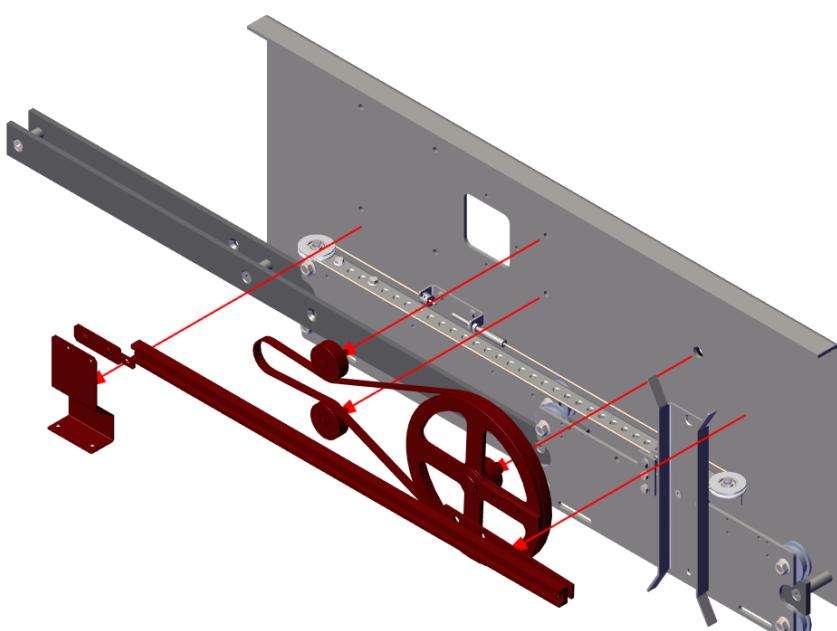
Assembly Instructions

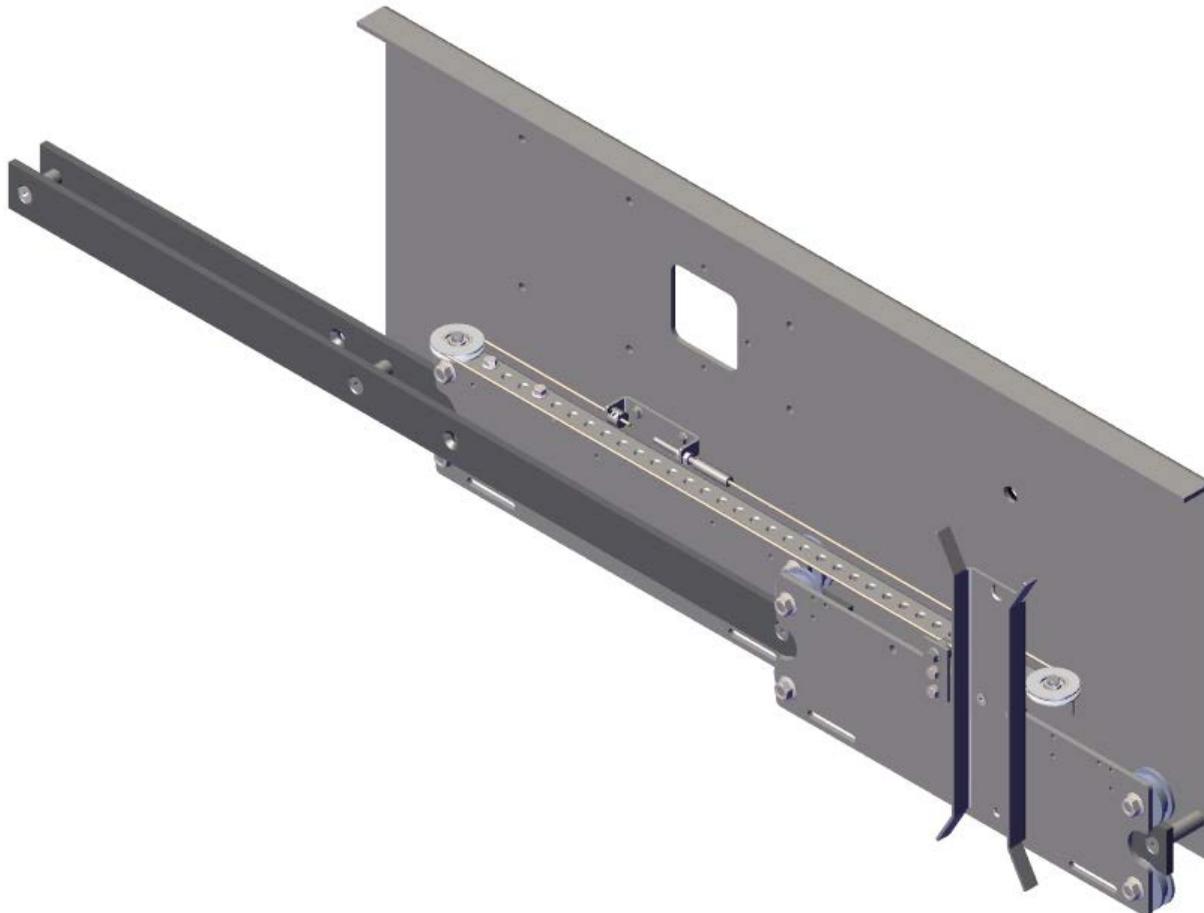
TSG400 in CMM Sinusarm
TSG400 in CMM sinus lever

Original

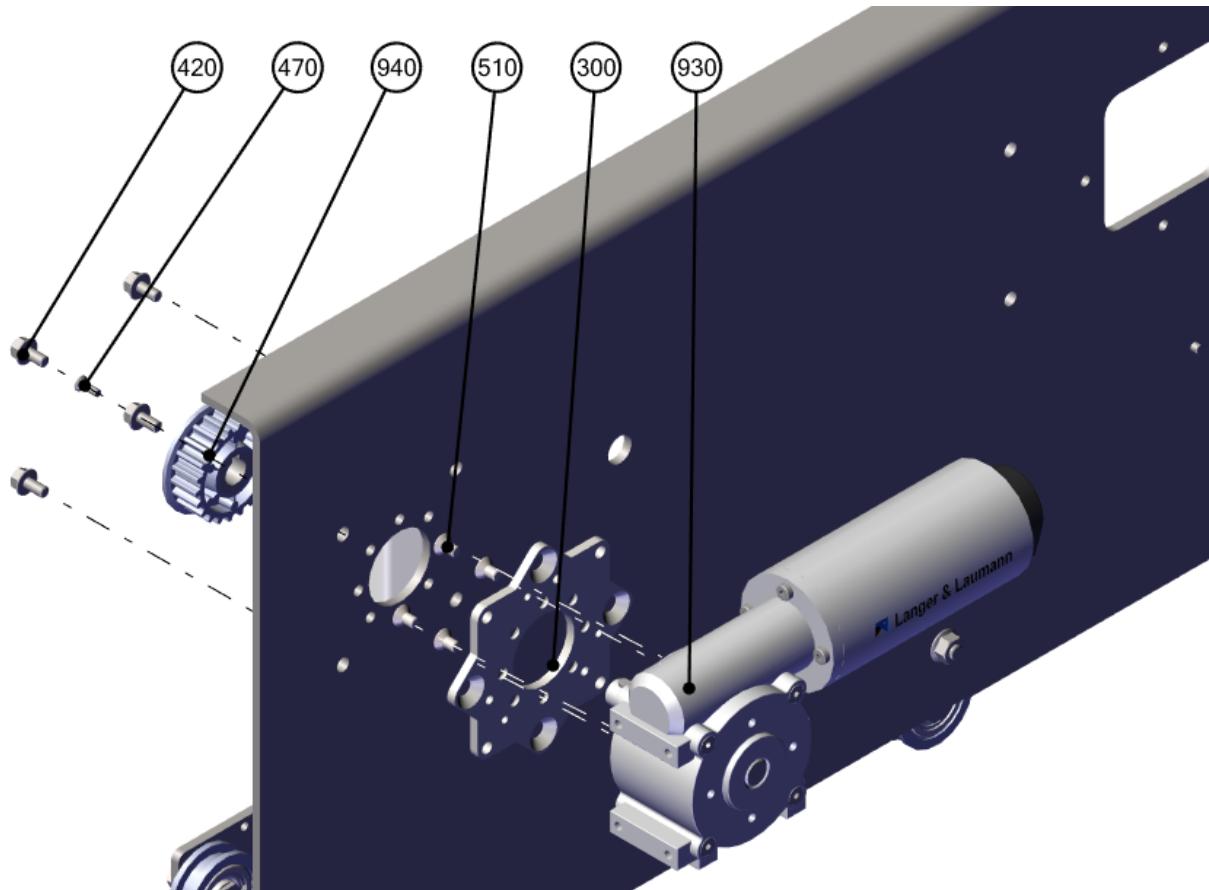


Vor Montage entfernen – remove before assembly

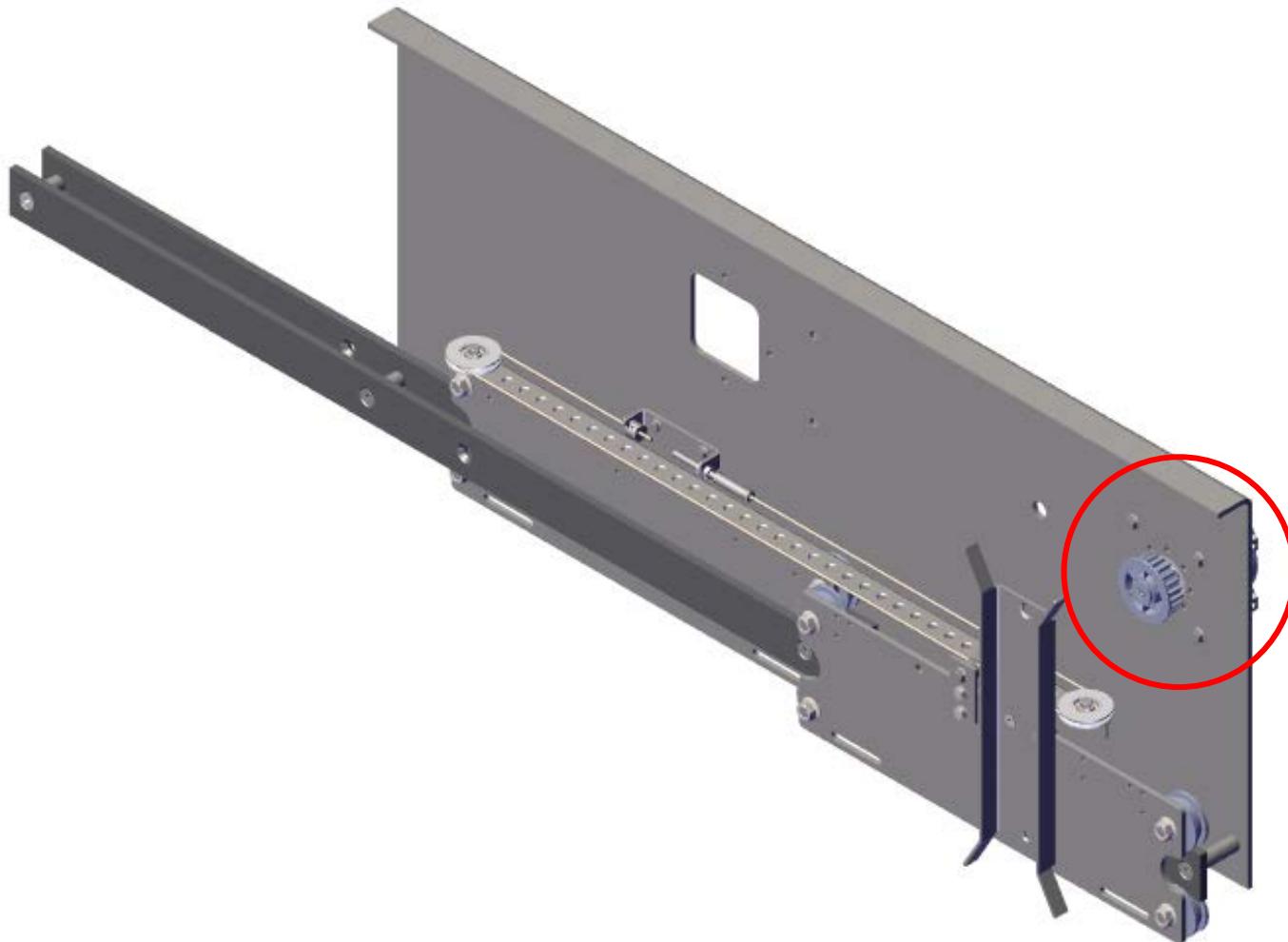




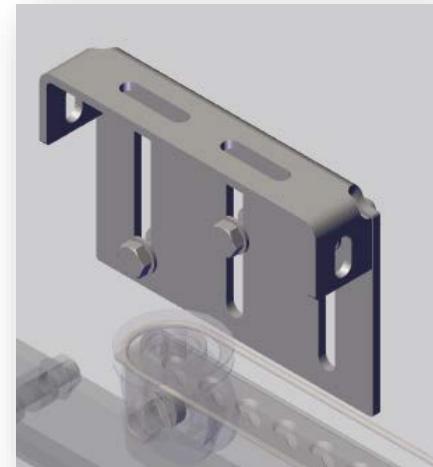
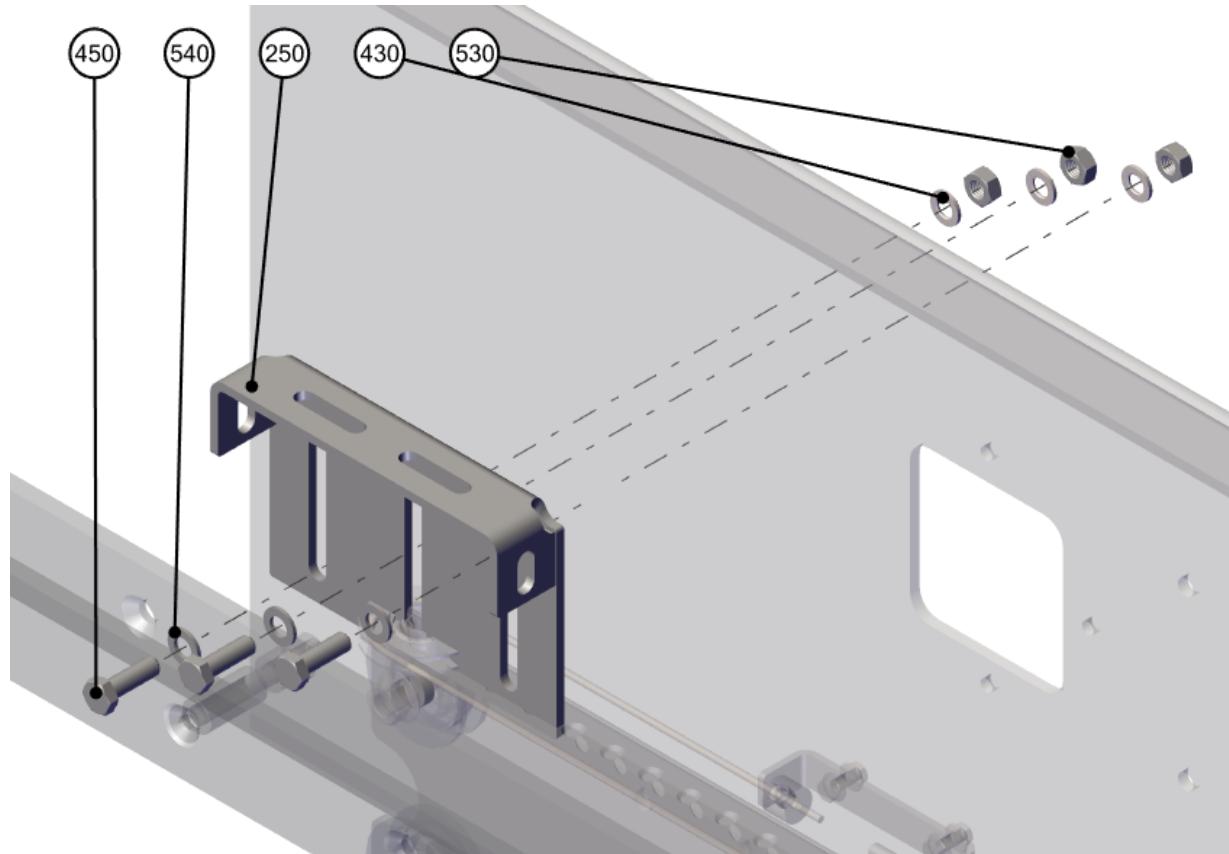
Step 1



ID	Article No.	Description DE	Description EN	Quantity
940	01.20.60160	Ritzel großer Motor	Timing belt pulley	1
300	01.20.60350	Motoradapterplatte sternförmig	Motor adapter plate star shaped	1
420	01.36.00140	Sperrzahnschraube DIN 6921 M8x12, 8.8, vz	Hexagon head serrated screw WN0274 A2C 8.8 - M8x12	4
470	01.36.00336	Senkschraube vz 4,8 965 4x12	Countersunk screw w. cross recess DIN965 vz 4.8 - M4x12	1
510	01.36.00359	Senkschraube m.Innensechskant ISO10642-M6x10-8.8	Countersunk head screw w. recessed head DIN7991 vz8.8 - M6x10	4
930	08.20.40003.K1	TSG 400 Motor L ohne Ritzel	Motor Large Left & Gearbox, without wheel, 24V/5,1A/1:15	1

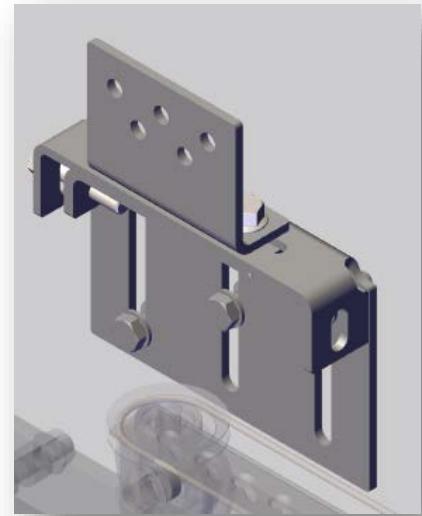
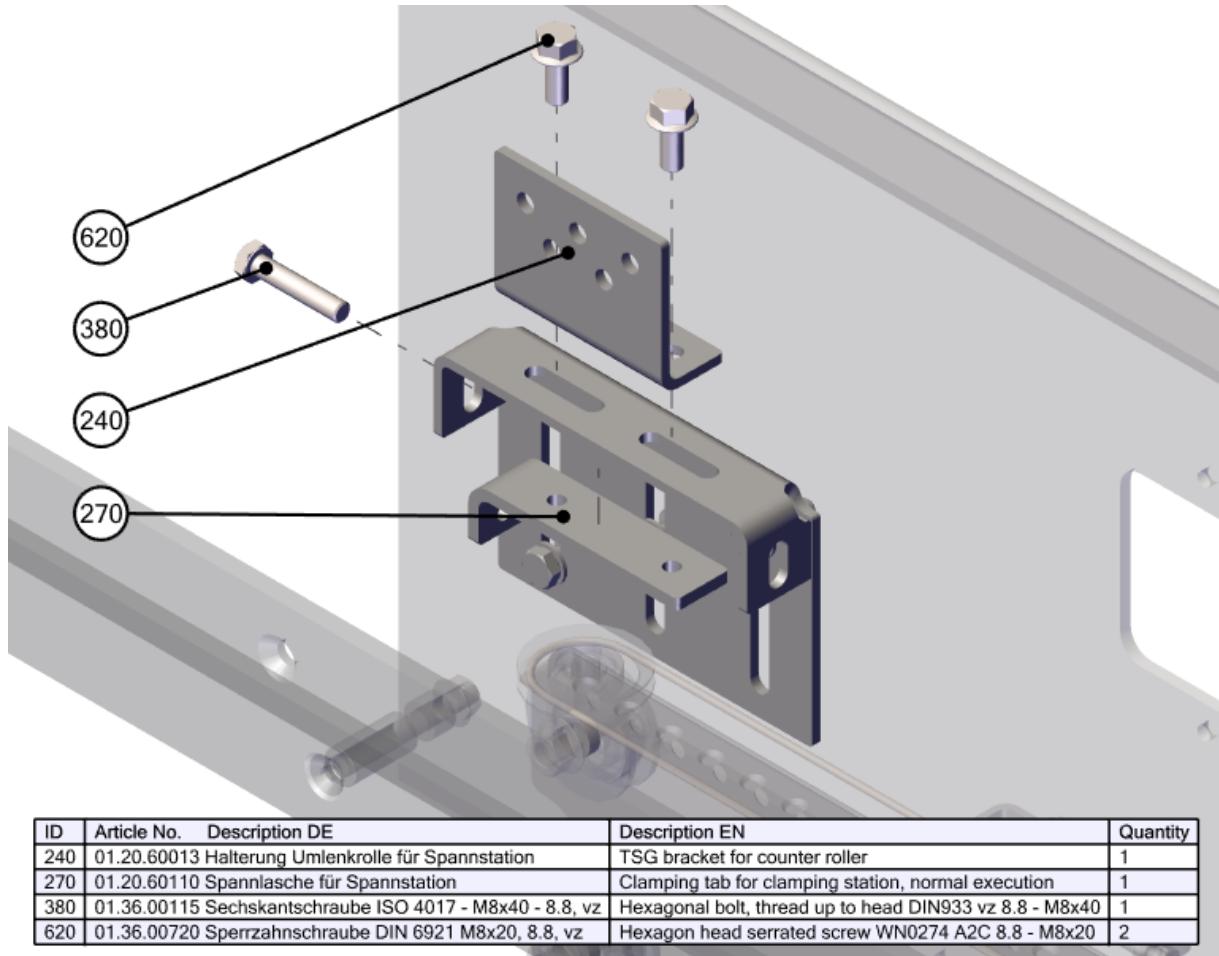


Step 2

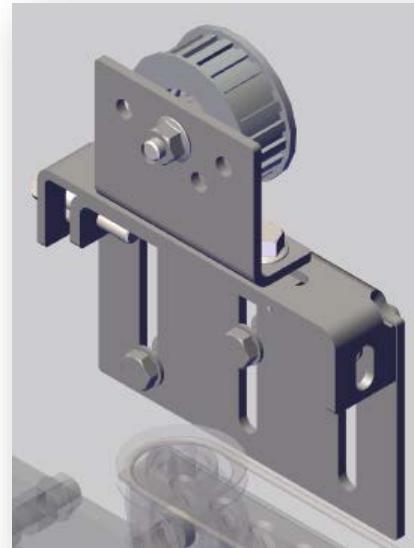
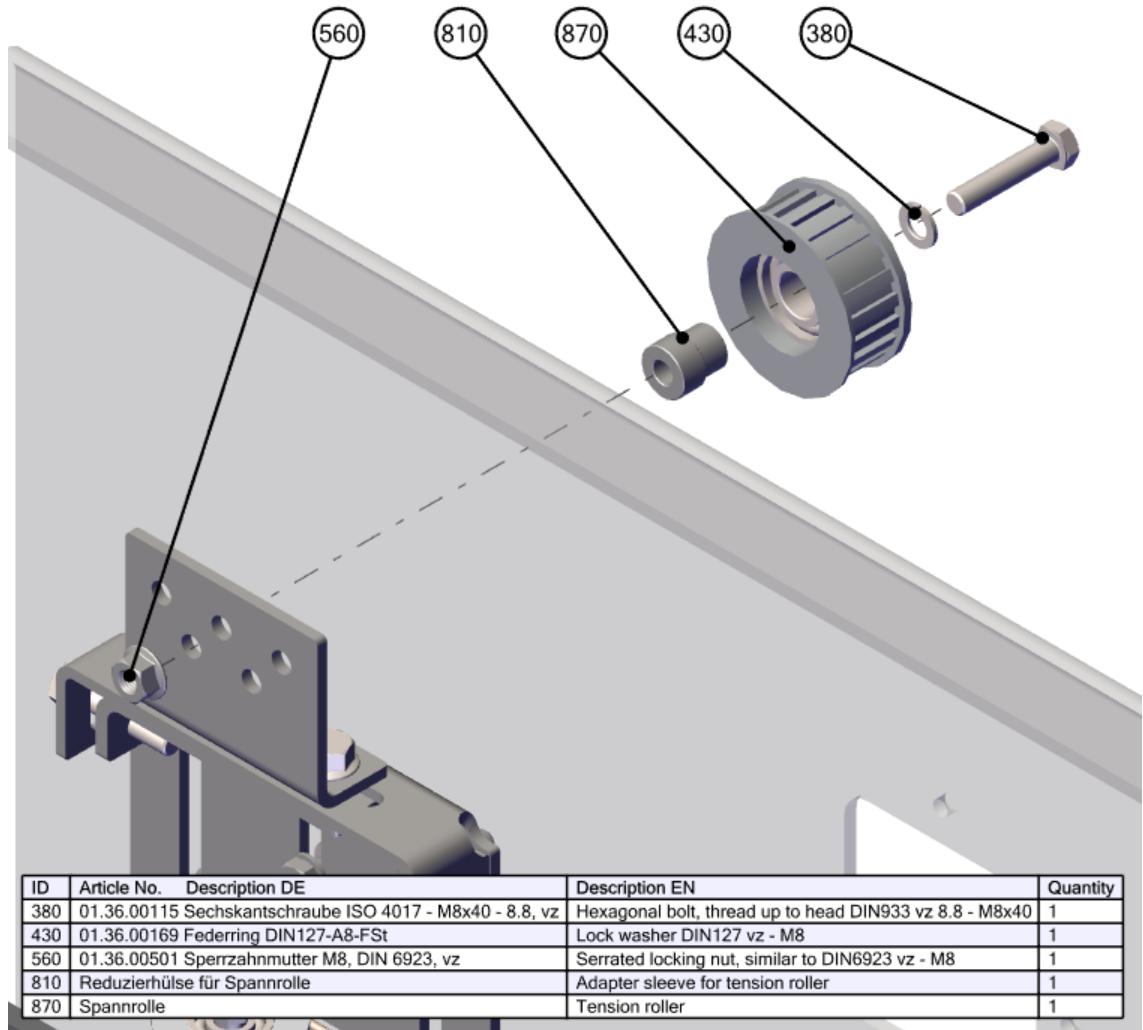


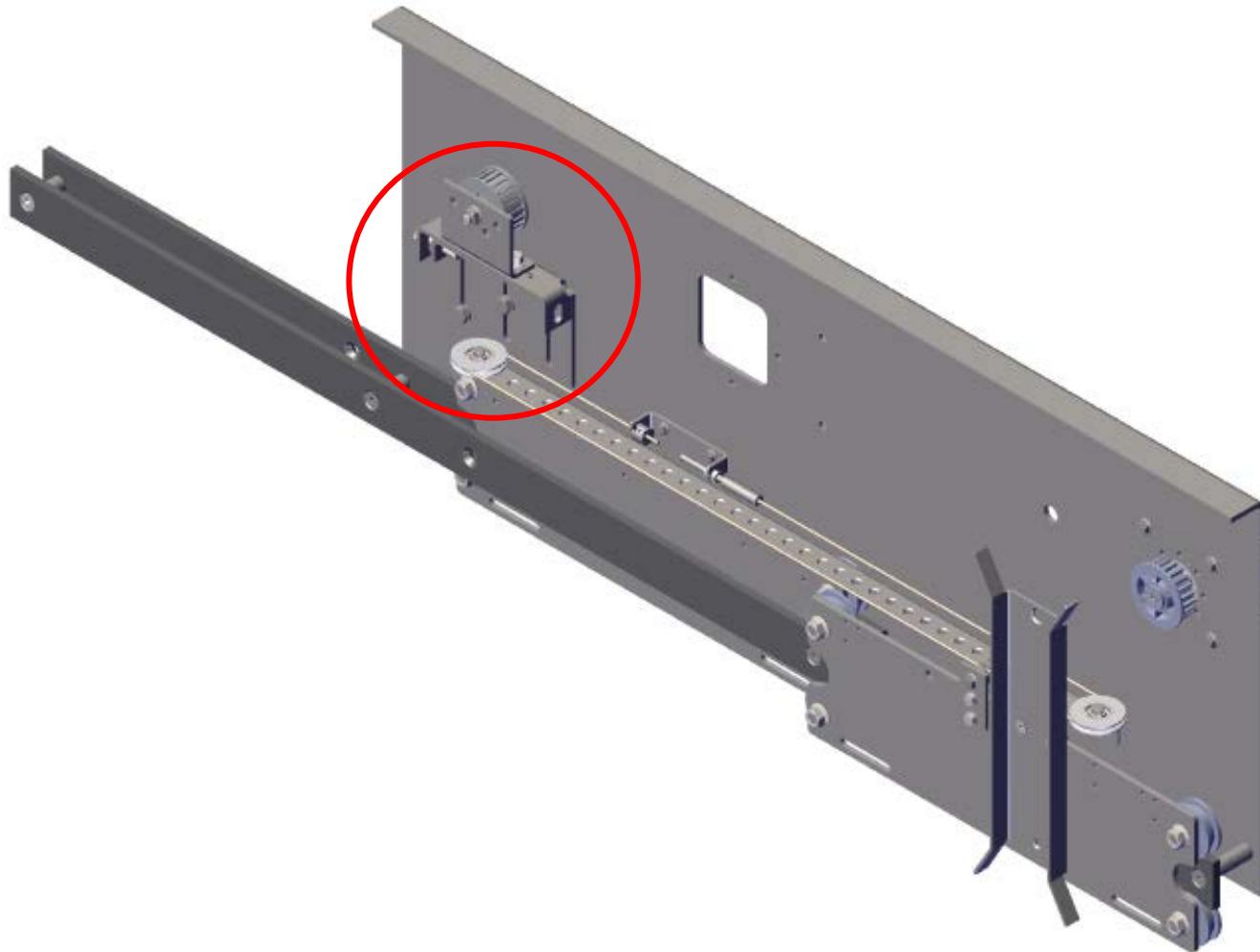
ID	Article No.	Description DE	Description EN	Quantity
250	01.20.60070	Winkel für Spannstation schmale Ausführung	Universal bracket counter side, slim design	1
430	01.36.00169	Federring DIN127-A8-FST	Lock washer DIN127 vz - M8	3
450	01.36.00176	Sechskantschraube ISO 4017 - M8x25 - 8.8, vz	Hexagonal bolt, thread up to head DIN933 vz 8.8 - M8x25	3
530	01.36.00430	Sechskantmutter ISO 4032 - M8 - 8,vz	Hexagon nut DIN934-8 vz 8.8 - M8	3
540	01.36.00440	Scheibe ISO 7091-M8 (Ø9)-100HV (DIN126),vz	Washer DIN125A vz - 8,4	3

Step 2a

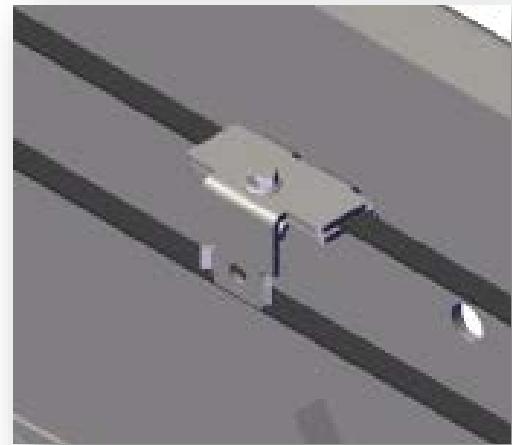
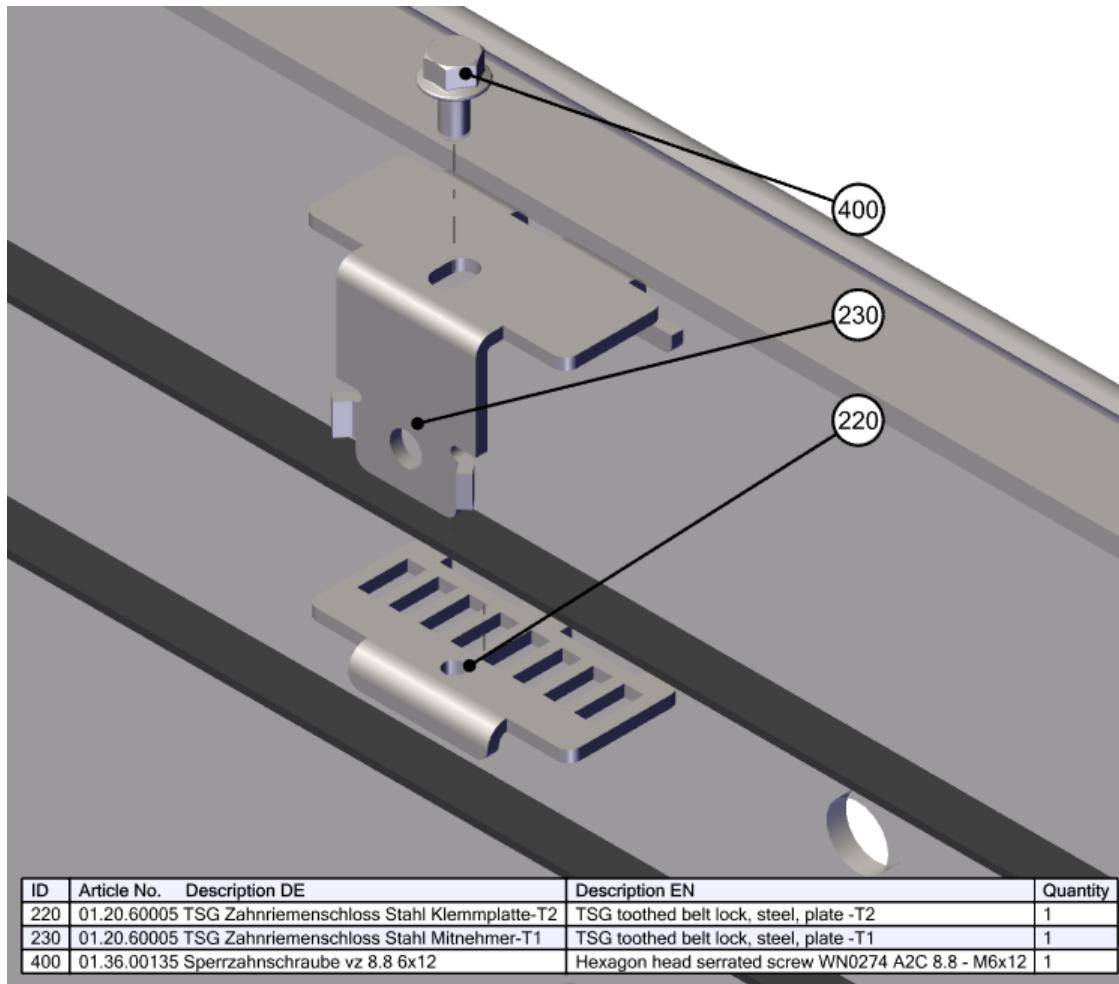


Step 2b

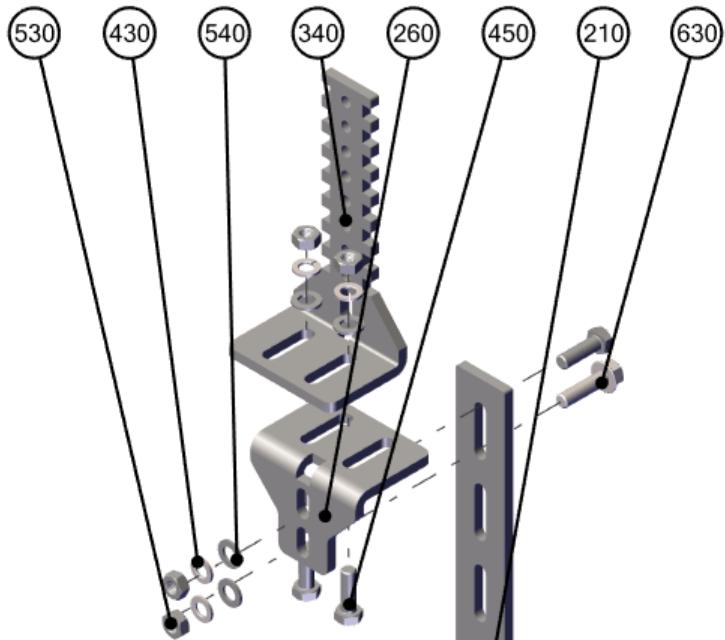




Step 3

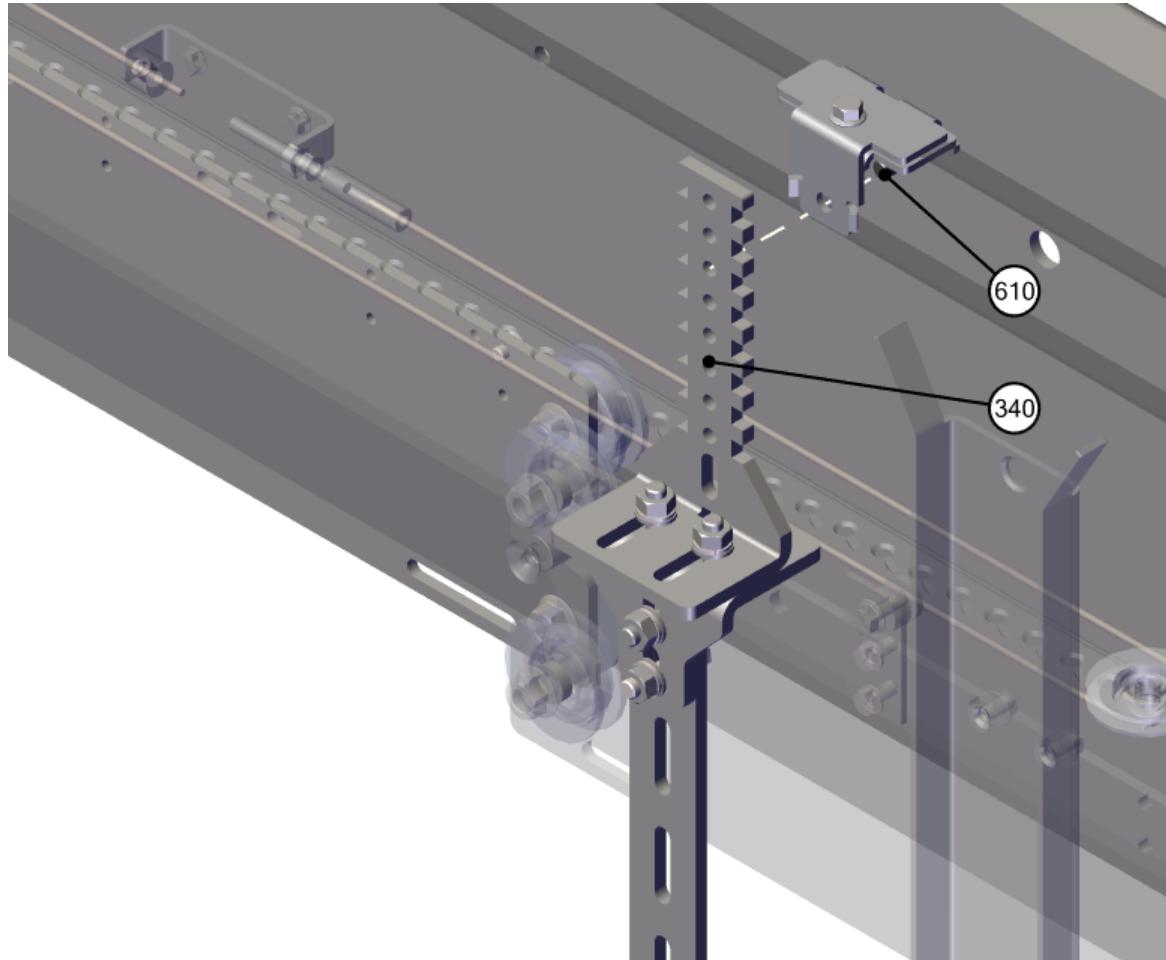


Step 3a

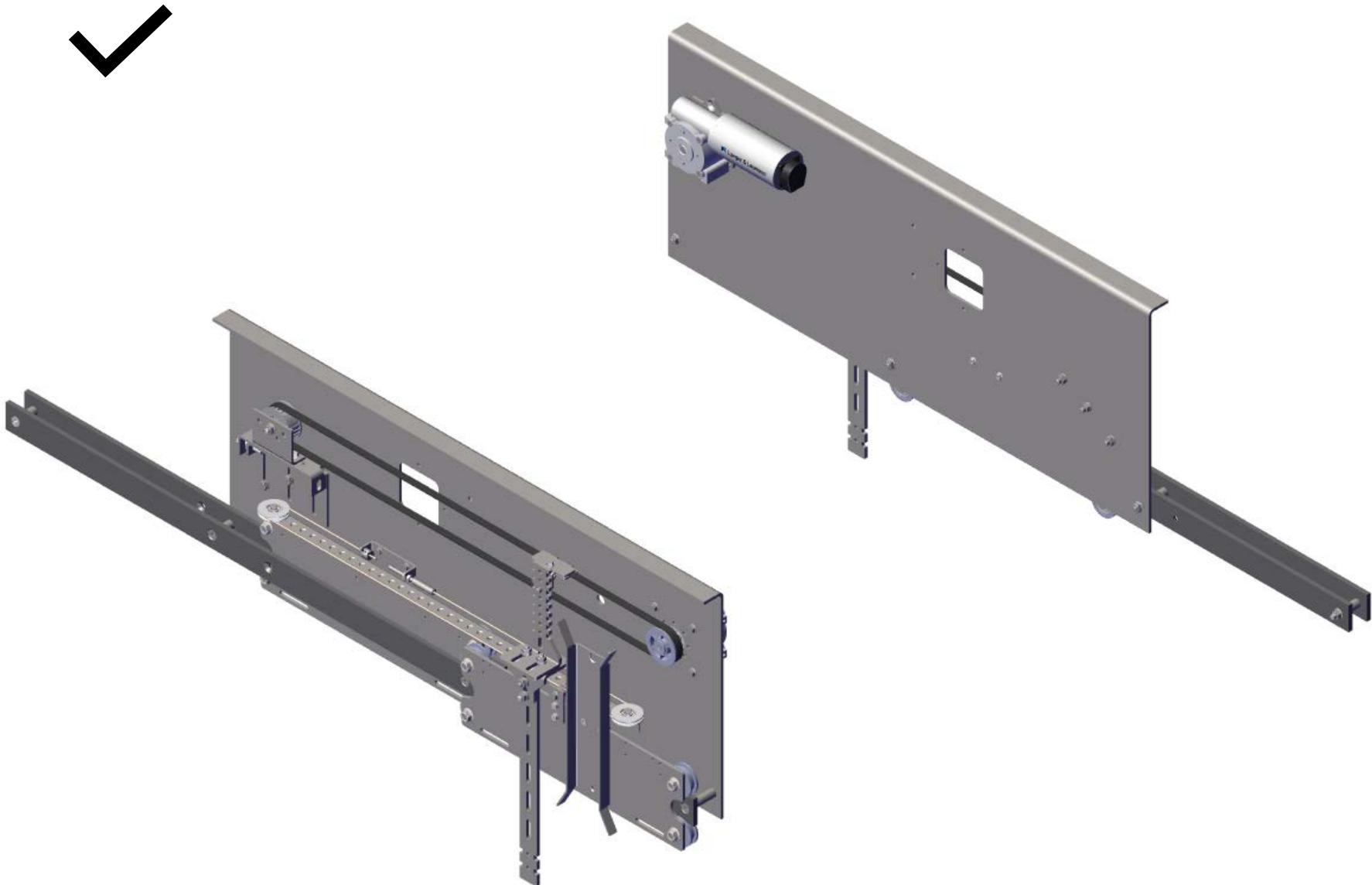


ID	Article No.	Description DE	Description EN	Quantity
210	01.20.60004	Türflügelmitnehmer	TSG door panel coupler	1
260	01.20.60075	rechtwinkliges Verbindungsblech TSG Mitnehmer	Rectangular connecting panel for TSG door panel coupler with elongated holes	1
340	01.20.92020	Türflügelmitnehmer, rechtwinkelig mit Langlöcher	TSG door panel coupler, rectangular, with oblong holes	1
430	01.36.00169	Federring DIN127-A8-FST	Lock washer DIN127 vz - M8	4
450	01.36.00176	Sechskantschraube ISO 4017 - M8x25 - 8.8, vz	Hexagonal bolt, thread up to head DIN933 vz 8.8 - M8x25	3
530	01.36.00430	Sechskantmutter ISO 4032 - M8 - 8,vz	Hexagon nut DIN934-8 vz 8.8 - M8	4
540	01.36.00440	Scheibe ISO 7091-M8 (Ø9)-100HV (DIN126),vz	Washer DIN125A vz - 8,4	4
630	01.36.00730	Sperrzahnschraube DIN 6921 M8x30, 8.8, vz	Hexagon head serrated screw WN0274 A2C 8.8 - M8x30	1

Step 3b



ID	Article No.	Description DE	Description EN	Quantity
340	01.20.92020	Türlügelmitnehmer, rechtwinkelig mit Langlöcher	TSG door panel coupler, rectangular, with oblong holes	1
610	01.36.00710	Sperrzahnschraube vz 8.8 8x16	Hexagon head serrated screw WN0274 A2C 8.8 - M8x16	1





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